

# INSTALLATION INSTRUCTIONS

Normal Installation Time 15-30 minutes. Included: documentation, 1<sup>st</sup> Stage length adjustment tool, (2)secondary slave pins. Tools required to replace trigger: hammer, (**UNDERSIZE/LESS THAN**) <1/8” punch (**3mm, 3/32”**).

If in doubt or questions- Please Call John at Huber Concepts

(920) 921-9641, [trigger@huberconcepts.com](mailto:trigger@huberconcepts.com)

Or you can seek your favorite qualified gunsmith for assistance.

## **SAFETY FIRST! Remove Source of Ammunition Clear Chamber and Safety ON Read & Understand these Instructions**

1. Remove bolt from receiver & set aside.  
Note: Huber trigger has a current provision for “Bottom Bolt Release”. OR use supplied Allen Wrench ( 1/16”) 1<sup>st</sup> Stage length adjustment tool) to operate left top-side Bolt Release lever.
2. Remove Barreled Action from Stock/Chassis for access to trigger mount pins.
3. Using supplied Slave Pins (to secure old trigger intact when removed), and your Punch (**UNDERSIZE 1/8”**) (<.118”/3mm recommended), Drift trigger mount pins, Rear pin First, Right-to-Left, to position slave pins through trigger only and liberate receiver bolt release Lever & Spring. Drift front pin Left, align slave pin in trigger and remove old trigger from receiver (trigger) well.  
Caution: Not to damage bolt stop, at front pin left side, by drifting front pin left after removing bolt release lever.
4. Place HUBER trigger in trigger well of receiver & sliding Safety handle along Receiver, align and re-pin Front mount pin-First.  
Clear pin-left end -of release lever slot in receiver. Slave pin will fall free.  
Re-install Rear pin from left, securing bolt release Lever & Spring, securing trigger and displacing slave pin. Top Bolt Release Lever will continue to function properly. If sear inadvertently released – with allen wrench, tend sear spring into pocket from rear under sear.
5. Re-install bolt and close action.  
FUNCTION CHECK: Set Safety to SAFE, attempt to fire- Should NOT Fire. Safety blocks trigger prior to the 2<sup>nd</sup> stage and lifts sear.  
Set Safety to FIRE, attempt to fire- should FIRE thru 2-Stage function.  
Recommended Nominal 1<sup>st</sup> stage length are set at the factory and can be adjusted for tactile sensation. Should never be set shorter than the Safety interface threshold prior to 2<sup>nd</sup> Stage function.  
Trigger remains loaded thru shot & follow-thru and should return to base. Trigger CONNECTOR recocks as bolt is opened and cycled or SAFETY to ON.
6. Re-Install Barreled Receiver into Stock/ Chassis.
7. FINAL FUNCTION CHECK.

**WARRANTY:** Huber Concepts Triggers are warranted against defect in manufacturing and materials to the original purchaser for one year. No warranty against misuse, abuse, deliberate tampering, unauthorized alterations and other circumstances beyond our control..

Return Policy for all issues, repairs or replacement at Huber Concepts determination and discretion.

Huber Concepts LLC Triggers are 100% MADE IN THE USA.

Huber Concepts Triggers are protected by U.S. Patents #6,681,511; #7,051,467; #7,430,827

and others Patent Pending, U.S. Registered Trademark.

Technical information is Proprietary and Confidential.